



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2621

Job Sheet 172075



Part No: D2621

Job Qty: 20 ea

Part Name: Latch Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.02.28 Added inspection level 8 and level 5 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/17/18	0.00	0.00	Start Up Waterjet		OK 18/03/11
100	Waterjet	20 pcs		2/17/18	0.00	0.45	Waterjet1		OK 18/03/11
120	QC	20 pcs		2/17/18	0.00	0.00	QC8		38
130	HandFinish	20 pcs		2/17/18	0.00	0.35	HandFinish1		SA-89/18-3-13
140	Powdercoat	20 pcs		2/19/18	0.00	0.24	Powdercoat4		18-03-11
150	QC	20 pcs		2/19/18	0.00	0.00	QC3		38
160	Packaging	20 pcs		2/19/18	0.00	0.00	Packaging3	Stock	6
170	QC21-SA	20 Ea		2/19/18	0.00	0.00	QC21		6

Part Op 100 - 1-Cut as per Dwg D2621

Descriptions: 140 - START TIME: 2:30pm 3:20pm 3:00pm

DAS
21
9-89

MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	1.2500 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	1	38	0



Container No: S049919



Part: D2621

Job No: 172075

Serial No/Batch: S049919

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 03/11/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Plate	2.130inches $\pm$ 0.010	2.140 2.120		
2	Latch Plate	0.310inches $\pm$ 0.010	0.320 0.300		
3	Latch Plate	3.380inches $\pm$ 0.010	3.390 3.370		
4	Latch Plate	0.250inches $\pm$ 0.010	0.260 0.240		
5	Latch Plate	0.984inches $\pm$ 0.010	0.994 0.974		
6	Latch Plate	0.573inches $\pm$ 0.010	0.583 0.563		
7	Latch Plate	4.000inches $\pm$ 0.010	4.010 3.990		
8	Latch Plate	0.125inches $\pm$ 0.010	0.135 0.115		

Plex 2/12/18 1:11 PM Dart.Gagnon.Michelle